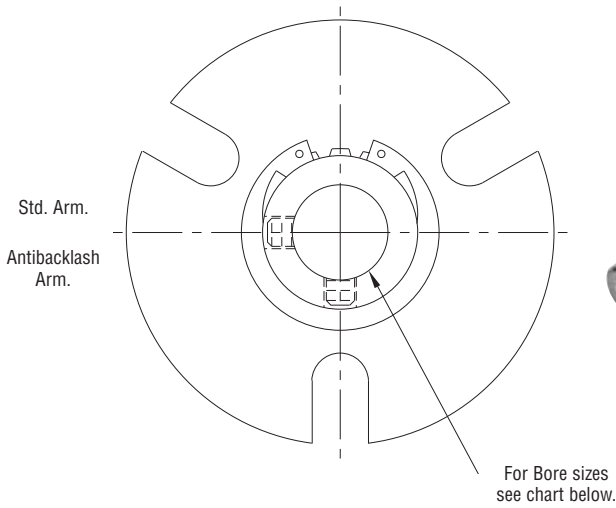
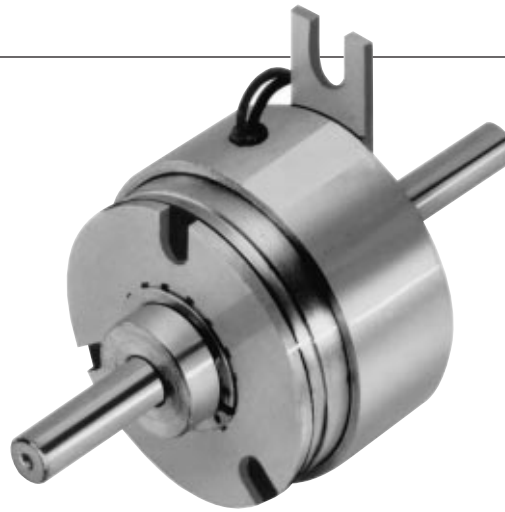
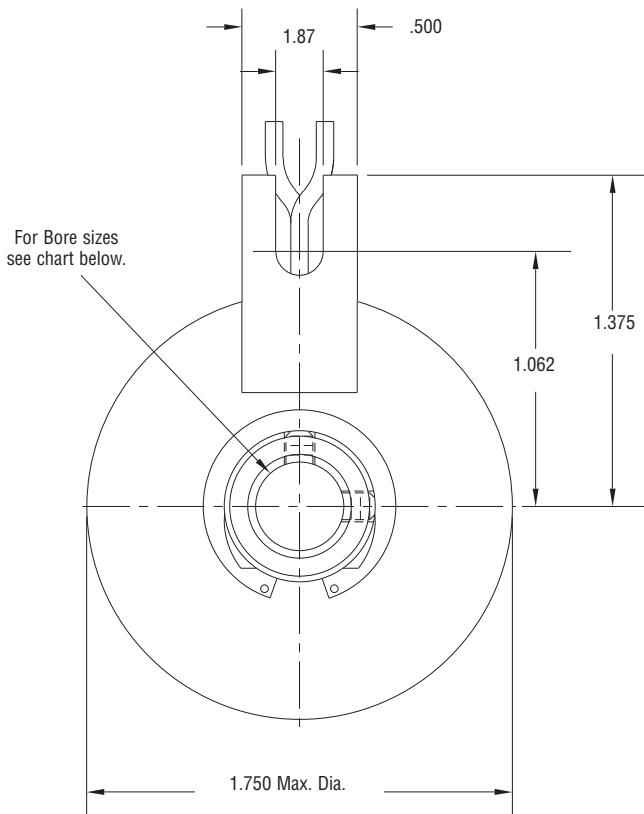


# Clutch Coupling

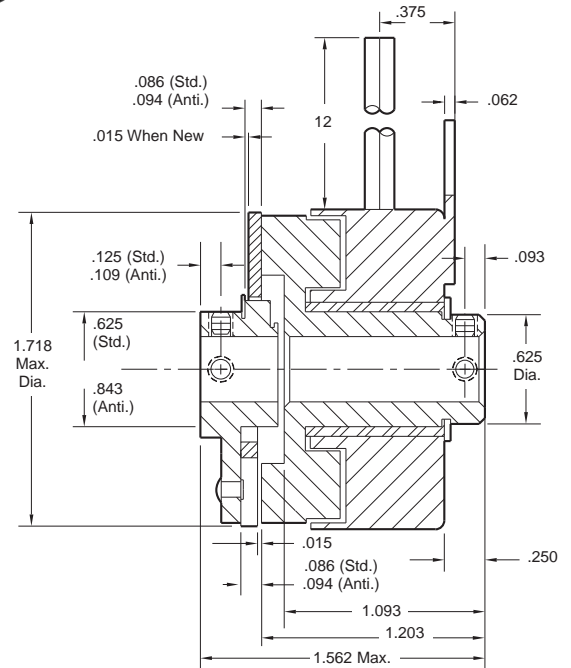
## SFC-170 Bearing Mounted



**ARMATURE VIEW**



**FIELD VIEW**



### Bore Dimensions

Rotor Bore Dia.	Armature Bore Dia.
.251/.250	.251/.250
.313/.312	.313/.312
.376/.375	.376/.375

Static Torque	15 lb. in.
Maximum Speed	5,000 rpm
Standard Voltage	D.C. 6, 24, 90

### Customer Shall Maintain:

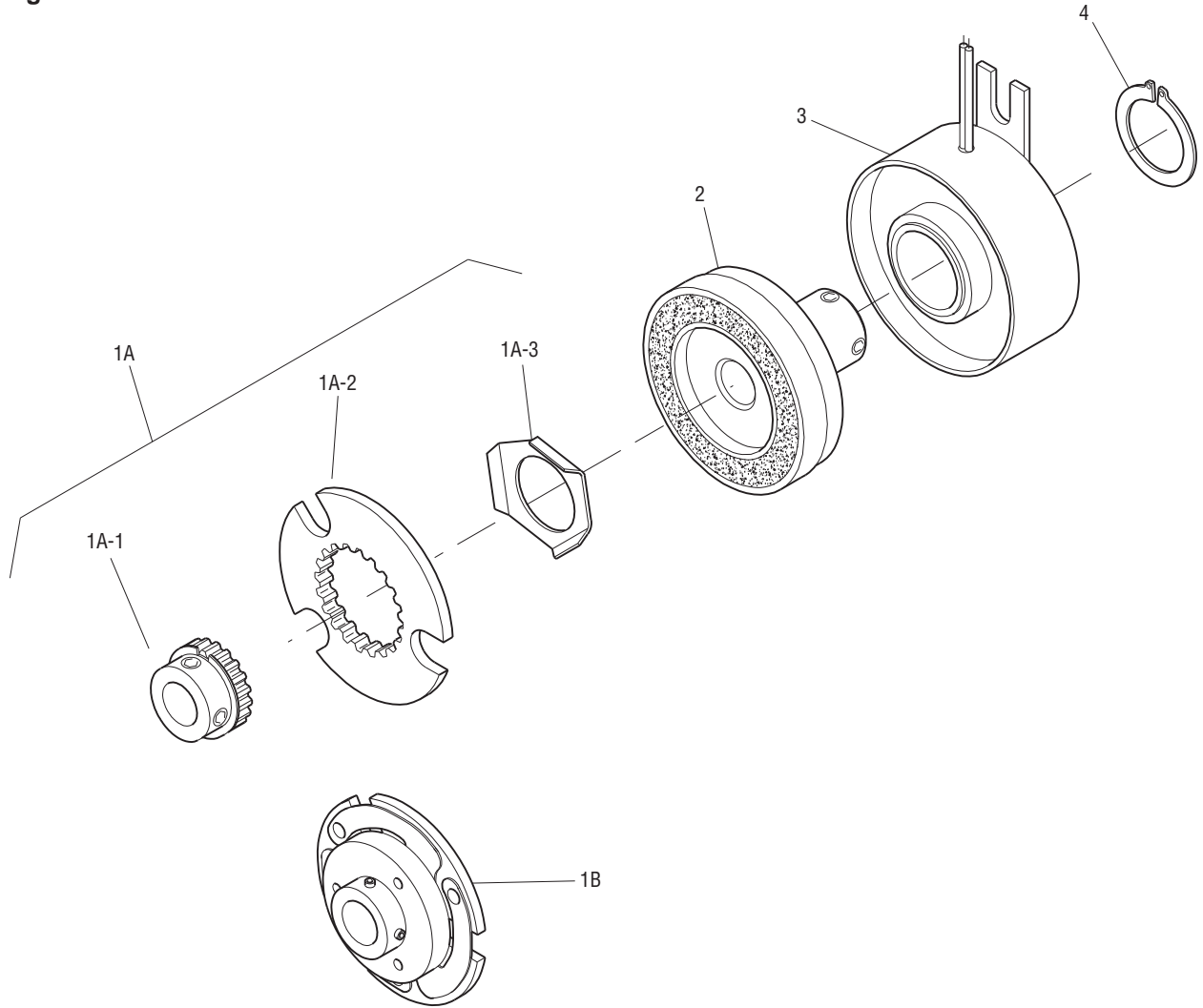
1. Alignment between rotor and armature shafts to be .003 T.I.R.

All dimensions are nominal unless otherwise noted.

Information on inertia and weights begins on page 239. Coil data is on pages 250 and 251.



Drawing I-25757



Item	Description	Part Number	Qty.
1A	Armature and Hub		
1A-1	Armature Hub		1
	1/4" Bore	5102-541-002	
	5/16" Bore	5102-541-003	
	3/8" Bore	5102-541-004	
1A-2	Armature	110-0111	1
1A-3	Release Spring	808-0019	1
1B	Antibacklash Armature		1
	1/4" Bore	5623-111-008	
	5/16" Bore	5623-111-009	
	3/8" Bore	5623-111-010	
2	Rotor		1
	1/4" Bore	5603-751-019	
	5/16" Bore	5603-751-021	
	3/8" Bore	5603-751-020	
3	Field		1
	6 Volt	5603-451-039	
	24 Volt	5603-451-041	
	90 Volt	5603-451-043	

Item	Description	Part Number	Qty.
4	Retainer Ring	748-0024	1

**How to Order:**

1. Specify Type of Armature Desired.
2. Specify Bore Size for Item 1A-1 or 1B and Item 2.
3. Specify Voltage for Item 3.
4. See Controls Section.

**Example:**

SFC-170 Clutch per I-25757 - 90 Volt  
 Antibacklash Armature  
 1/4" Armature Hub Bore

These units meet standards set forth in UL508 and are listed under guide card #NMTR2, file #59164.

These units are CSA certified under file #LR11543.

Refer to Service Manual P-200.